

## SECTION 047200 - CAST STONE MASONRY

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section Includes:

- 1. Cast stone veneer and trims;
  - a. Keystones.
  - b. Light fixture stones.
  - c. Receptacle stones.
  - d. Piping penetration stones.
  - e. Cap trim stones.

- B. Related Sections:

- 1. Division 07 Section "Self-Adhering Sheet Waterproofing."
- 2. Division 07 Section "Weather Barriers."
- 3. Division 07 Section "Sheet Metal Flashing and Trim."
- 4. Division 07 Section "Joint Sealants."

#### 1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

- 1. For cast stone units, include construction details, material descriptions, dimensions of individual components and profiles, and finishes.

- B. Delegated Design: Design cast stone masonry installation, including comprehensive engineering analysis by a qualified professional engineer, using manufacturer's performance requirements and design criteria indicated, to designate fastener and anchor accessory placement for exposure and substrate indicated.

- C. Shop Drawings: Show fabrication and installation details for cast stone units. Include dimensions, details of reinforcement, substrate materials, terminations, corner conditions and anchorages if any, and indication of finished faces.

1. Include building elevations showing layout of units and locations of joints, accessories and anchors.

D. Samples for Verification:

1. For each color and texture of cast stone required, 10 inches (250 mm) square in size.
2. For mortar. Make Samples using same sand and mortar ingredients to be used on Project.

E. Full-Size Samples: For each color texture and shape of cast stone unit required.

1. Make available for Architect's review at Project site.
2. Make Samples from materials to be used for units used on Project.
3. Accepted Samples may be installed in the Work.

F. Maintenance Data: For installed cast stone product including cleaning and repair instructions to include in maintenance manuals.

G. Warranty: Special warranty specified in this Section.

#### 1.4 INFORMATIONAL SUBMITTALS

A. Qualification Data: For manufacturer, installer and engineer.

1. Include copies of material test reports for completed projects, indicating compliance of cast stone with ASTM C 1364.
2. Installer with documented product installation experience with manufacturer training and acceptance.

B. Material Test Reports: For each mix required to produce cast stone, based on testing according to ASTM C 1364, including test for resistance to freezing and thawing.

1. Provide test reports based on testing within previous two years.
2. Product ICC-ES reports.

#### 1.5 QUALITY ASSURANCE

A. Manufacturer Qualifications: A qualified manufacturer of cast stone units similar to those indicated for this Project, that has sufficient production capacity to manufacture required units, and is a plant certified by the Cast Stone Institute.

B. Testing Agency Qualifications: Qualified according to ASTM E 329 for testing indicated.

- C. Source Limitations for Cast Stone: Obtain cast stone units through single source from single manufacturer.
- D. Source Limitations for Mortar Materials: Obtain mortar ingredients of a uniform quality, including color, from one manufacturer for each cementitious component and from one source or producer for each aggregate.
- E. Mockups: Build mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.
  - 1. Build mockup of typical wall area selected by Architect at Contractor's request.
  - 2. Accepted mock-up panels may be incorporated into the finish work with the acceptance of the Architect.

#### 1.6 DELIVERY, STORAGE, AND HANDLING

- A. Coordinate delivery of cast stone to avoid delaying the Work and to minimize the need for on-site storage.
- B. Pack, handle, and ship cast stone units in suitable packs or pallets.
  - 1. Lift with wide-belt slings; do not use wire rope or ropes that might cause staining. Move cast stone units, if required, using dollies with wood supports.
  - 2. Store cast stone units on wood skids or pallets with nonstaining, waterproof covers, securely tied. Arrange to distribute weight evenly and to prevent damage to units. Ventilate under covers to prevent condensation.
- C. Store cementitious materials on elevated platforms, under cover, and in a dry location. Do not use cementitious materials that have become damp.
- D. Store mortar aggregates where grading and other required characteristics can be maintained and contamination can be avoided.

#### 1.7 PROJECT CONDITIONS

- A. Cold-Weather Requirements: Do not use frozen materials or materials mixed or coated with ice or frost. Do not build on frozen substrates. Comply with cold-weather construction requirements in ACI 530.1/ASCE 6/TMS 602.
  - 1. Cold-Weather Cleaning: Use liquid cleaning methods only when air temperature is 40 deg F (4 deg C) and above and will remain so until cast stone has dried, but no fewer than seven days after completing cleaning.
- B. Hot-Weather Requirements: Comply with hot-weather construction requirements in ACI 530.1/ASCE 6/TMS 602.

## 1.8 WARRANTY

- A. Special Warranty: Provide manufacturer's standard limited warranty against defects in manufacturing for a period of fifty (50) years from the date of final acceptance..

## PART 2 - PRODUCTS

### 2.1 CAST STONE MATERIALS

- A. General: Comply with ASTM C 1364 and the following:
- B. Portland Cement: ASTM C 150, Type I or Type III, containing not more than 0.60 percent total alkali when tested according to ASTM C 114. Provide natural color or white cement as required to produce cast stone color indicated.
- C. Coarse Aggregates: Granite, quartz, or limestone complying with ASTM C 33; gradation and colors as needed to produce required cast stone textures and colors.
- D. Fine Aggregates: Natural sand or crushed stone complying with ASTM C 33, gradation and colors as needed to produce required cast stone textures and colors.
- E. Admixtures: Use only admixtures specified or accepted in writing by Architect.
  - 1. Do not use admixtures that contain more than 0.1 percent water-soluble chloride ions by mass of cementitious materials. Do not use admixtures containing calcium chloride.
  - 2. Use only admixtures that are certified by manufacturer to be compatible with cement and other admixtures used.
  - 3. Air-Entraining Admixture: ASTM C 260. Add to mixes for units exposed to the exterior at manufacturer's prescribed rate to result in an air content of 4 to 6 percent, except do not add to zero-slump concrete mixes.
  - 4. Water-Reducing Admixture: ASTM C 494/C 494M, Type A.
  - 5. Water-Reducing, Retarding Admixture: ASTM C 494/C 494M, Type D.
  - 6. Water-Reducing, Accelerating Admixture: ASTM C 494/C 494M, Type E.
- F. Embedded Anchors, fasteners and Other Inserts: Fabricated or manufactured from stainless steel complying with ASTM A 240/A 240M, ASTM A 276, or ASTM A 666, Type 304.

### 2.2 CAST STONE UNITS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Boral - Cultured Stone.

2. Eldorado Stone.
  3. Centurion Stone.
  4. Tejas Textured Stone
  5. United Stone.
  6. Environmental Stoneworks.
- B. Provide cast stone units complying with ASTM C 1364 using either the vibrant dry tamp or wet-cast method.
1. Provide units that are resistant to freezing and thawing as determined by laboratory testing according to ASTM C 666/C 666M, Procedure A, as modified by ASTM C 1364.
- C. Fabricate units with sharp profiles and accurately reproduced details, with indicated texture on all exposed surfaces unless otherwise indicated.
1. Slope exposed horizontal surfaces 1:12 to drain unless otherwise indicated.
  2. Provide raised fillets at backs of sills and at ends indicated to be built into jambs.
  3. Provide drips on projecting elements unless otherwise indicated.
- D. Fabrication Tolerances:
1. Variation in Cross Section: Do not vary from indicated dimensions by more than 1/8 inch (3 mm).
  2. Variation in Length: Do not vary from indicated dimensions by more than 1/360 of the length of unit or 1/8 inch (3 mm), whichever is greater, but in no case by more than 1/4 inch (6 mm).
  3. Warp, Bow, and Twist: Not to exceed 1/360 of the length of unit or 1/8 inch (3 mm), whichever is greater.
  4. Location of Grooves, False Joints, Holes, Anchorages, and Similar Features: Do not vary from indicated position by more than 1/8 inch (3 mm) on formed surfaces of units and 3/8 inch (10 mm) on unformed surfaces.
- E. Cure units as follows:
1. Cure units in enclosed moist curing room at 95 to 100 percent relative humidity and temperature of 100 deg F (38 deg C) for 12 hours or 70 deg F (21 deg C) for 16 hours.
  2. Keep units damp and continue curing to comply with one of the following:
    - a. No fewer than five days at mean daily temperature of 70 deg F (21 deg C) or above.

- F. Acid etch units after curing to remove cement film from surfaces to be exposed to view.
- G. Colors and Textures: As selected by Architect from manufacturer's full range.

## 2.3 MORTAR MATERIALS

- A. Portland Cement: ASTM C 150, Type I or II, except Type III may be used for cold-weather construction. Provide natural color or white cement as required to produce mortar color indicated.
- B. Hydrated Lime: ASTM C 207, Type S.
- C. Portland Cement-Lime Mix: Packaged blend of portland cement and hydrated lime containing no other ingredients.
- D. Mortar Cement: ASTM C 1329.
- E. Aggregate for Mortar: ASTM C 144.
  - 1. For joints less than 1/4 inch (6 mm) thick, use aggregate graded with 100 percent passing the No. 16 (1.18-mm) sieve.
- F. Water: Potable.

## 2.4 ACCESSORIES AND RELATED MATERIALS

- A. Anchors and fasteners: Type and size required, fabricated from Type 304 stainless steel complying with ASTM A 240/A 240M, ASTM A 276, or ASTM A 666.
- B. Weather Resistant Barrier: Asphalt saturated felt, nonperforated, No. 15, Type I, complying with ASTM D 226.
- C. Metal Lath: Fabricate expanded metal lath from sheet metal complying with ASTM C 847
  - 1. Galvanized Steel: Structural quality, zinc coated (galvanized) steel sheet complying with ASTM A 653, G90 minimum coating designation.
  - 2. Diamond Mesh Lath; Self – furring, weight of 3.5 lb./sq. yd. minimum.
- D. Metal weep or drip screed and related accessory corner, edge, control and expansion joint bead profiles.
  - 1. Galvanized Steel: Structural quality, zinc coated (galvanized) steel sheet complying with ASTM A 653, G90 minimum coating designation.
- E. Proprietary Acidic Cleaner: Manufacturer's standard-strength cleaner designed for removing mortar/grout stains, efflorescence, and other new construction stains from new masonry without discoloring or damaging masonry surfaces. Use product expressly approved for intended use by

cast stone manufacturer and expressly approved by cleaner manufacturer for use on cast stone and adjacent masonry materials.

## 2.5 MORTAR MIXES

- A. Do not use admixtures including pigments, air-entraining agents, accelerators, retarders, water-repellent agents, antifreeze compounds, or other admixtures unless otherwise indicated.
  - 1. Do not use calcium chloride in mortar or grout.
  - 2. Use portland cement-lime or mortar cement mortar unless otherwise indicated.
- B. Comply with ASTM C 270, Proportion Specification.
  - 1. For setting mortar, use Type N.
  - 2. For pointing mortar, use Type N

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine substrates and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 SETTING CAST STONE IN MORTAR

- A. Install cast stone units to comply with manufacturer's directions and requirements.
- B. Set cast stone to areas indicated on Drawings and in compliance with accepted mock-up sample panel for installation sequence, coursing, pointing and detailing.. Set units accurately in locations indicated with edges and faces aligned according to established relationships and indicated tolerances.
  - 1. Install anchors, supports, fasteners, and other attachments indicated or necessary to secure units in place.
  - 2. Coordinate installation of cast stone with installation of flashing, weather barriers and other components and substrates specified in other Sections.
- C. Wet joint surfaces thoroughly before applying mortar or setting in mortar.
- D. Set units in full bed of mortar with full head joints unless otherwise indicated.
  - 1. Set units with joints 1/8 to 1/4 inch (1 to 6 mm) wide as accepted mock-up panel.

2. Build accessories, anchors and ties into mortar joints as units are set.
  3. Fill collar joints solid as units are set.
  4. Build concealed flashing into mortar joints as units are set.
  5. Keep head joints in coping and other units with exposed horizontal surfaces open to receive sealant.
  6. Keep joints at material transitions open to receive sealant.
- E. Rake out joints for pointing with mortar to depths of not less than 3/4 inch (19 mm). Rake joints to uniform depths with square bottoms and clean sides. Scrub faces of units to remove excess mortar as joints are raked.
- F. Point mortar joints by placing and compacting mortar in layers not greater than 3/8 inch (10 mm). Compact each layer thoroughly and allow it to become thumbprint hard before applying next layer.
- G. Tool exposed joints slightly concave when thumbprint hard, using a jointer larger than joint thickness unless otherwise indicated.
- H. Provide sealant joints at copings and other horizontal surfaces, at expansion, control, and pressure-relieving joints, and at material transitions.
1. Keep joints free of mortar and other rigid materials.
  2. Build in compressible foam-plastic joint fillers where indicated.
  3. Form joint of width indicated, but not less than 3/8 inch (10 mm).
  4. Prime cast stone surfaces to receive sealant and install compressible backer rod in joints before applying sealant unless otherwise indicated.
  5. Prepare and apply sealant of type and at locations indicated to comply with applicable requirements in Division 07 Section "Joint Sealants."
- 3.3 INSTALLATION TOLERANCES
- A. Variation from Plumb: Do not exceed 1/8 inch in 10 feet (3 mm in 3 m), 1/4 inch in 20 feet (6 mm in 6 m), or 1/2 inch (12 mm) maximum.
- B. Variation from Level: Do not exceed 1/8 inch in 10 feet (3 mm in 3 m), 1/4 inch in 20 feet (6 mm in 6 m), or 1/2 inch (12 mm) maximum.
- C. Variation in Joint Width: Do not vary joint thickness more than 1/8 inch in 36 inches (3 mm in 900 mm) or one-fourth of nominal joint width, whichever is less.



- D. Variation in Plane between Adjacent Surfaces (Lipping): Do not vary from flush alignment with adjacent units or adjacent surfaces indicated to be flush with units by more than 1/16 inch (1.5 mm), except where variation is due to warpage of units within tolerances specified.

### 3.4 ADJUSTING AND CLEANING

- A. Remove and replace stained and otherwise damaged units and units not matching approved Samples. Cast stone may be repaired if methods and results are accepted by Architect.
- B. Replace units in a manner that results in cast stone matching approved Samples, complying with other requirements, and showing no evidence of replacement.
- C. In-Progress Cleaning: Clean cast stone as work progresses.
  - 1. Remove mortar fins and smears before tooling joints.
  - 2. Remove excess sealant immediately, including spills, smears, and spatter.
- D. Final Cleaning: After mortar is thoroughly set and cured, clean exposed cast stone as follows:
  - 1. Remove large mortar particles by hand with wooden paddles and nonmetallic scrape hoes or chisels.
  - 2. Test cleaning methods on sample; leave one sample uncleaned for comparison purposes.
  - 3. Protect adjacent surfaces from contact with cleaner by covering them with liquid strippable masking agent or polyethylene film and waterproof masking tape.
  - 4. Wet surfaces with water before applying cleaners; remove cleaners promptly by rinsing thoroughly with clear water.
  - 5. Clean cast stone with proprietary acidic cleaner applied according to manufacturer's written instructions.

END OF SECTION 047200