

SECTION 085313 - VINYL WINDOWS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes fixed and operable vinyl-framed windows.

1.3 DEFINITIONS

- A. Performance class designations according to AAMA/WDMA 101/I.S.2/NAFS:
 - 1. R: Residential.
- B. Performance grade number according to AAMA/WDMA 101/I.S.2/NAFS:
 - 1. Design pressure number in pounds force per square foot (pascals) used to determine the structural test pressure and water test pressure.
- C. Structural Test Pressure: For uniform load structural test, is equivalent to 150 percent of the design pressure.
- D. Minimum Test Size: Smallest size permitted for performance class (gateway test size). Products must be tested at minimum test size or at a size larger than minimum test size to comply with requirements for performance class.

1.4 PERFORMANCE REQUIREMENTS

- A. General: Provide vinyl windows capable of complying with performance requirements indicated, based on testing manufacturer's windows that are representative of those specified, and that are of test size indicated below:
 - 1. Size required by AAMA/WDMA 101/I.S.2/NAFS for gateway performance.
- B. Delegated Design: Design vinyl windows and installation, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- C. Windborne-Debris-Impact Resistance: Capable of resisting impact from windborne debris based on testing glazed windows identical to those specified, according to ASTM E 1886 and testing information in ASTM E 1996 and requirements of authorities having jurisdiction.

- D. Structural Performance: Provide vinyl windows capable of withstanding the effects of the following loads, based on testing units representative of those indicated for Project that pass AAMA/WDMA 101/I.S.2/NAFS, Uniform Load Structural Test:
1. Design Wind Loads: Determine design wind loads applicable to Project from basic wind speed indicated in miles per hour (meters per second) at 33 feet (10 m) above grade, according to ASCE 7, Section 6.5, "Method 2-Analytical Procedure," based on mean roof heights above grade indicated on Drawings.
 - a. Basic Wind Speed: 150 mph (67 m/s) minimum or as stipulated by the authorities having jurisdiction at the Project site.

1.5 SUBMITTALS

- A. Product Data: Include construction details, material descriptions, fabrication methods, dimensions of individual components and profiles, hardware, finishes, and operating instructions for each type of vinyl window indicated. Provide product data indicating product approval (Florida Product Approval) acceptable to authorities having jurisdiction and compliance with FBC criteria.
- B. Shop Drawings: Include plans, elevations, sections, details, hardware, attachments to other work, operational clearances, installation details, and the following:
1. Mullion details, including reinforcement and stiffeners.
 2. Installation details.
 3. Flashing and drainage details.
 4. Weather-stripping details.
 5. Glazing details.
 6. For installed products indicated to comply with design loads, include structural analysis data prepared by or under the supervision of a qualified professional engineer detailing fabrication and assembly of vinyl windows, and used to determine structural test pressures and design pressures from basic wind speeds indicated.
- C. Samples for Initial Selection: For units with factory-applied color finishes.
- D. Product Schedule: For vinyl windows. Use same designations indicated on Drawings.
- E. Qualification Data: For Installer, manufacturer, professional engineer and testing agency.
- F. Product Test Reports: Based on evaluation of comprehensive tests performed within the last four years by a qualified testing agency for each type, class, grade, and size of vinyl window. Test results based on use of downsized test units will not be accepted.
- G. Maintenance Data: For operable window sash operating hardware, weather stripping and finishes to include in maintenance manuals.
- H. Warranty: Special warranty specified in this Section.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: An installer acceptable to vinyl window manufacturer for installation of units required for this Project.
 - 1. Installer's responsibilities include providing professional engineering services needed to assume engineering responsibility.
 - 2. Engineering Responsibility: Preparation of data for vinyl windows, including Shop Drawings, based on testing and engineering analysis of manufacturer's standard units in assemblies similar to those indicated for this Project.
- B. Manufacturer Qualifications: A manufacturer capable of fabricating vinyl windows that meet or exceed performance requirements indicated and of documenting this performance by inclusion in lists and by labels, test reports, and calculations.
- C. Source Limitations: Obtain vinyl windows through one source from a single manufacturer.
- D. Fenestration Standard: Comply with AAMA/WDMA 101/I.S.2/NAFS, "North American Fenestration Standard Voluntary Performance Specification for Windows, Skylights and Glass Doors," for definitions and minimum standards of performance, materials, components, accessories, and fabrication unless more stringent requirements are indicated.
 - 1. Provide AAMA certified vinyl windows with an attached label.
- E. Glazing Publications: Comply with published recommendations of glass manufacturers and with GANA's "Glazing Manual" unless more stringent requirements are indicated.
- F. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 01 Section "Project Management and Coordination." Review methods and procedures related to vinyl windows including, but not limited to, the following:
 - 1. Review and finalize construction schedule and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
 - 2. Review, discuss, and coordinate the interrelationship of vinyl windows with other exterior wall components. Include provisions for structural anchorage, glazing, flashing, weeping, sealants, and protection of finishes.
 - 3. Review and discuss the sequence of work required to construct a watertight and weathertight exterior building envelope.
 - 4. Inspect and discuss the condition of substrate and other preparatory work performed by other trades.
 - 5. Review and finalize construction schedule sequencing for installed window testing.

1.7 PROJECT CONDITIONS

- A. Field Measurements: Verify vinyl window openings by field measurements before fabrication and indicate measurements on Shop Drawings.
 - 1. Established Dimensions: Where field measurements cannot be made without delaying the Work, establish opening dimensions and proceed with fabricating vinyl windows

without field measurements. Coordinate wall construction to ensure that actual opening dimensions correspond to established dimensions.

1.8 WARRANTY

A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace vinyl windows that fail in materials or workmanship within specified warranty period.

1. Failures include, but are not limited to, the following:

- a. Failure to meet performance requirements.
- b. Structural failures including excessive deflection, water leakage, air infiltration, or condensation.
- c. Faulty operation of movable sash and hardware.
- d. Deterioration of vinyl, other materials, and finishes beyond normal weathering.
- e. Failure of insulating glass.

2. Warranty Period:

- a. Window: Five (5) years from date of Substantial Completion minimum.
- b. Glazing: Ten (10) years from date of Substantial Completion minimum.
- c. Vinyl Finish: Five (5) years from date of Substantial Completion minimum.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Custom Window Systems, Inc.
2. Jeld-Wen, Inc. – Premium Atlantic Vinyl with ImpactGard.
3. Kolbe & Kolbe Millwork Co., Inc. – Ultra Sterling DH.
4. PGT Industries. – WinGuard vinyl series.
5. Shwinco Architectural Products LLC. – 9000 Series SH.
6. Ply Gem Windows.

2.2 MATERIALS

A. Vinyl Extrusions: Rigid (unplasticized) hollow PVC extrusions, formulated and extruded for exterior applications, complying with AAMA/WDMA 101/I.S.2/NAFS and the following:

1. PVC Resins: 100 percent virgin. resin.
2. PVC Formulation: High impact, low heat buildup, lead free, nonchalking, and color and UV stabilized.
3. Extrusion Wall Thickness: Not less than 0.060 inch (1.5 mm).

4. Multichamber Extrusions: Profile designed with multichambers between interior and exterior faces of the extrusions.
 - B. Vinyl Trim and Glazing Stops: Material and finish to match frame members.
 - C. Fasteners: Aluminum, nonmagnetic stainless steel, epoxy adhesive, or other materials warranted by manufacturer to be noncorrosive and compatible with vinyl window members, cladding, trim, hardware, anchors, and other components.
 1. Exposed Fasteners: Unless unavoidable for applying hardware, do not use exposed fasteners. For application of hardware, use fasteners that match finish of member or hardware being fastened, as appropriate.
 - D. Anchors, Clips, and Accessories: Aluminum, nonmagnetic stainless steel, or zinc-coated steel or iron complying with ASTM B 633 for SC 3 severe service conditions; provide sufficient strength to withstand design pressure indicated and as indicated on accepted shop drawings.
 - E. Reinforcing Members: Aluminum, or nonmagnetic stainless steel, or nickel/chrome-plated steel complying with ASTM B 456 for Type SC 3 severe service conditions, or zinc-coated steel or iron complying with ASTM B 633 for SC 3 severe service conditions; provide sufficient strength to withstand design pressure indicated and as indicated on accepted shop drawings.
 - F. Compression-Type Weather Stripping: Provide compressible weather stripping designed for permanently resilient sealing under bumper or wiper action, and for complete concealment when vinyl window is closed.
 1. Weather-Stripping Material: Manufacturer's standard system and materials complying with AAMA/WDMA 101/I.S.2/NAFS.
 - G. Replaceable Weather Seals: Comply with AAMA 701/702.
- 2.3 WINDOW
- A. Window Types: Fixed, projected awning and single hung as indicated on Drawings.
 - B. AAMA/WDMA Performance Requirements: Provide vinyl windows of performance indicated that comply with AAMA/WDMA 101/I.S.2/NAF unless more stringent performance requirements are indicated.
 1. Performance Class: R minimum.
 - C. Condensation-Resistance Factor (CRF): Provide vinyl windows tested for thermal performance according to AAMA 1503, showing a CRF of 52 minimum.
 - D. Thermal Transmittance: Provide vinyl windows with a whole-window, U-factor maximum indicated at 15-mph (24-km/h) exterior wind velocity and winter condition temperatures when tested according to NFRC 100.
 1. U-Factor: 0.40 Btu/sq. ft. x h x deg F minimum.

- E. Solar Heat-Gain Coefficient (SHGC): Provide vinyl windows with a whole-window SHGC minimum of 0.25 determined according to NFRC 200 procedures.
- F. Sound Transmission Class (STC): Provide glazed windows rated for not less than 28 STC when tested for laboratory sound transmission loss according to ASTM E 90 and determined by ASTM E 413.
- G. Air Infiltration: Maximum rate not more than indicated when tested according to AAMA/WDMA 101/I.S.2/NAFS, Air Infiltration Test.
 - 1. Maximum Rate: 0.3 cfm/sq. ft. (5 cu. m/h x sq. m) of area at an inward test pressure of 6.24 lbf/sq. ft. (300 Pa).
- H. Water Resistance: No water leakage as defined in AAMA/WDMA referenced test methods at a water test pressure equaling that indicated, when tested according to AAMA/WDMA 101/I.S.2/NAFS, Water Resistance Test.
 - 1. Test Pressure: 20 percent of positive design pressure, but not more than 15 lbf/sq. ft. (720 Pa).
- I. Life-Cycle Testing: Test according to AAMA 910 and comply with AAMA/WDMA 101/I.S.2/NAFS.
- J. Operating Force and Auxiliary (Durability) Tests: Comply with AAMA/WDMA 101/I.S.2/NAFS for operating window types indicated.

2.4 GLAZING

- A. Windborne-Debris-Impact-Resistant Insulating-Glass Units: ASTM E 2190 with two lites and complying with impact-resistance requirements in "Window Performance Requirements" Article.
 - 1. Exterior Lite: ASTM C 1036, Type 1, Class 1, q3.
 - a. Tint: Clear.
 - b. Kind: As required by performance requirements indicated.
 - 2. Interior Lite: ASTM C 1172 clear laminated glass with two plies of float glass.
 - a. Float Glass: As required by performance requirements indicated.
 - b. Interlayer Thickness: As required by performance requirements indicated.
 - 3. Filling: Fill space between glass lites with air.
 - 4. Low-E Coating: Manufacturer's standard.
- B. Glazing System: Manufacturer's standard factory-glazing system that produces weathertight seal.

2.5 HARDWARE

- A. General: Provide manufacturer's standard hardware fabricated from aluminum, stainless steel, carbon steel complying with AAMA 907, or other corrosion-resistant material compatible with vinyl; designed to smoothly operate, tightly close, and securely lock vinyl windows, and sized to accommodate sash or ventilator weight and dimensions. Do not use aluminum in frictional contact with other metals.
- B. Counterbalancing Mechanism: Comply with AAMA 902.
 - 1. Sash-Balance Type: Concealed, spring-loaded, block-and-tackle of type, of size and capacity to hold sash stationary at any open position.
- C. Gear-Type Rotary Operators: Comply with AAMA 901 when tested according to ASTM E 405, Method A.
 - 1. Operation Function: All ventilators move simultaneously and securely close at both jambs without using additional manually controlled locking devices.

2.6 INSECT SCREENS

- A. General: Design windows and hardware to accommodate screens in a tight-fitting, removable arrangement, with a minimum of exposed fasteners and latches. Fabricate insect screens to fully integrate with window frame. Locate screens on outside of window for single hung units, inside for awning units and provide for each operable exterior sash or ventilator.
- B. Special Conditions: The use of vinyl siding on exterior walls has been directed by the Owner. In the event the installed vinyl siding exhibits damage including deformation or discoloration due to reflected heat and/or glare attributed to adjacent vinyl window glazing units during the one (1) year project warranty period, the Contractor will repair or replace the affected siding area and provide full height screen units to the vinyl window unit determined to be the source of the damage at no additional cost.
- C. Aluminum Insect Screen Frames: Manufacturer's standard aluminum alloy complying with SMA 1004. Fabricate frames with mitered or coped joints or corner extrusions, concealed fasteners, and removable PVC spline/anchor concealing edge of frame.
 - 1. Aluminum Tubular Framing Sections and Cross Braces: Roll formed from aluminum sheet with minimum wall thickness as required for class indicated.
 - 2. Finish: Baked-on organic coating in color selected by Architect from manufacturer's full range.
- D. Glass-Fiber Mesh Fabric: 18-by-14 (1.1-by-1.4-mm) or 18-by-16 (1.0-by-1.1-mm)] mesh of PVC-coated, glass-fiber threads; woven and fused to form a fabric mesh resistant to corrosion, shrinkage, stretch, impact damage, and weather deterioration, in the following color. Comply with ASTM D 3656.
 - 1. Mesh Color: Charcoal gray.

2.7 ACCESSORIES

- A. Dividers (False Muntins): Provide dividers in designs indicated for each sash lite, one permanently located between glazing lites in the airspace.
 - 1. Material: Manufacturer's standard.
 - 2. Design: As indicated.
 - 3. Color: Match vinyl frame color.

2.8 FABRICATION

- A. Fabricate vinyl windows in sizes indicated. Include a complete system for assembling components and anchoring windows.
- B. Fabricate vinyl windows that are reglazable without dismantling sash or ventilator framing.
- C. Weather Stripping: Provide full-perimeter weather stripping for each operable sash and ventilator, unless otherwise indicated.
- D. Mullions: Provide mullions and cover plates as shown, compatible with window units, complete with anchors for support to structure and installation of window units. Allow for erection tolerances and provide for movement of window units due to thermal expansion and building deflections, as indicated. Provide mullions and cover plates capable of withstanding design loads of window units. Provide manufacturer's standard finish to match window units.
- E. Factory-Glazed Fabrication: Except for light sizes in excess of 100 united inches (2500 mm width plus length), glaze vinyl windows in the factory where practical and possible for applications indicated. Comply with requirements in Division 08 Section "Glazing" and with AAMA/WDMA 101/I.S.2/NAFS.
- F. Hardware: Mount hardware through double walls of vinyl extrusions or provide corrosion-resistant steel reinforcement complying with requirements for reinforcing members, or do both.
- G. Complete fabrication, assembly, finishing, hardware application, and other work in the factory to greatest extent possible. Disassemble components only as necessary for shipment and installation. Allow for scribing, trimming, and fitting at Project site.

2.9 VINYL FINISHES

- A. Integral Finish and Color: Uniform, solid, homogeneous interior and exterior.
 - 1. Color: As selected by Architect from manufacturer's full range.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine openings, substrates, structural support, anchorage, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of work. Verify rough opening dimensions, levelness of sill plate, and operational clearances. Examine wall flashings, vapor retarders, water and weather barriers, and other built-in components to ensure a coordinated, weathertight window installation.
 - 1. Wood Frame Walls: Dry, clean, sound, well nailed, free of voids, and without offsets at joints. Ensure that nail heads are driven flush with surfaces in opening and within 3 inches (76 mm) of opening.
 - 2. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Comply with Drawings, Shop Drawings, and manufacturer's written instructions for installing windows, hardware, accessories, and other components.
- B. Install windows level, plumb, square, true to line, without distortion or impeding thermal movement, anchored securely in place to structural support, and in proper relation to wall flashing and other adjacent construction.
- C. Set sill members in bed of sealant or with gaskets, as indicated, for weathertight construction.
- D. Separate aluminum and other corrodible surfaces from sources of corrosion or electrolytic action at points of contact with other materials.

3.3 FIELD QUALITY CONTROL

- A. Testing Agency: Contractor will engage a qualified independent testing and inspecting agency to perform field tests and inspections.
- B. Testing Services: Testing and inspecting of representative areas to determine compliance of installed systems with specified requirements shall take place as follows and in successive phases as indicated on Drawings. Do not proceed with installation of the next area until test results for previously completed areas show compliance with requirements.
 - 1. Air Infiltration: Areas shall be tested for air leakage of 1.5 times the rate specified for laboratory testing under "Performance Requirements" Article, but not more than 0.09 cfm/sq. ft. (0.03 L/s per sq. m), of fixed wall area when tested according to ASTM E 783 at a minimum static-air-pressure difference of 1.57 lbf/sq. ft. (75 Pa).
 - 2. Water Penetration: Areas shall be tested according to ASTM E 1105 at a minimum uniform and cyclic static-air-pressure difference of 0.67 times the static-air-pressure difference specified for laboratory testing under "Performance Requirements" Article, but not less than 4.18 lbf/sq. ft. (200 Pa), and shall not evidence water penetration.

- C. Repair or remove work if test results and inspections indicate that it does not comply with specified requirements.
- D. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.
- E. Aluminum-framed assemblies will be considered defective if they do not pass tests and inspections.
- F. Prepare test and inspection reports.

3.4 ADJUSTING, CLEANING, AND PROTECTION

- A. Adjust operating sashes and ventilators, screens, hardware, and accessories for a tight fit at contact points and weather stripping for smooth operation and weathertight closure. Lubricate hardware and moving parts.
- B. Clean exposed surfaces immediately after installing windows. Avoid damaging protective coatings and finishes. Remove excess sealants, glazing materials, dirt, and other substances.
- C. Clean factory-glazed glass immediately after installing windows. Comply with manufacturer's written recommendations for final cleaning and maintenance. Remove nonpermanent labels, and clean surfaces.
- D. Remove and replace glass that has been broken, chipped, cracked, abraded, or damaged during construction period.
- E. Protect window surfaces from contact with contaminating substances resulting from construction operations. In addition, monitor window surfaces adjacent to and below exterior concrete and masonry surfaces during construction for presence of dirt, scum, alkaline deposits, stains, or other contaminants. If contaminating substances do contact window surfaces, remove contaminants immediately according to manufacturer's written recommendations.

END OF SECTION 085313